

#### Pall Aerospace:

Harbourgate Business Park, Southampton Road, Portsmouth, Hants.PO6 4BQ

Phone: (023) 9233 8000 Fax: (023) 9233 8970

DOCUMENT	TITLE:	Configuration Index Document
	NUMBER:	•
	ISSUE STATUS:	1
	ISSUE DATE:	04/04/2014
	FILENAME:	CIDB05008
EQUIPMENT	PART NUMBER:	QB05008
PALL <sub>®</sub> Aerospace	DESCRIPTION:	Engine Advanced Protection System for the AS350 Helicopter

PARTNER	NAME:	DART
	ADDRESS:	DART Aerospace Ltd. 1270 Aberdeen Street
DART		Hawkesbury, Ontario Canada, K6A 1K7
AEROSPACE	SPECIFICATION:	RSB05008
	CONTRACT NUMBER	N/A

DATA REQUIREMENTS LIST (DRL) REFERENCE NO's:

Prepared by	Name	B Mitchem
	Signature	B Mitchem
	Date	04/04/2014
Reviewed by	Name	Tom Clark
	Signature	In Chin
	Date	04/04/2014
Approved by	Name	Dave Smith
	Signature	OR 5m2
	Date	04/04/2014

<b>Document</b>	<b>Submission</b>
Criteria:-	

For Information

For Review

For Approval

#### **PARTNER APPROVAL:-**

Name	Date	Signature
	Name	Name Date

Information contained herein is confidential to Pall Europe Limited and its subsidiaries and is subject to the terms and conditions of a confidentiality agreement.

It shall not be distributed or reproduced without written authorisation.



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 2 of 7

## **AMMENDMENT RECORD**

Issue	Date	Pages Affected	Description of change
1	04/04/2014	ALL	Document created

DISTRIBUTION:	INTERNAL:	CID folder / Secure Engineering (x-drive)
	EXTERNAL:	DART AEROSPACE



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 3 of 7

#### **SUMMARY**

This document defines the complete set of drawings that comprise the QB05008 EAPS units pertaining to the AS350 EAPS system installation.

The AS350 EAPS system mainly comprises of one EAPS panel (QB21304), one FOD screen (QB21308) and one Transition duct (QB21310).

Where Major amendments are made to drawing or schedules, then this document will be updated, up issued and communicated to Dart Aerospace. For Minor amendments, this document will not be updated and up issued and PALL will be under no obligation to communicate the Minor amendment to Dart Aerospace.

The definition for Major and Minor amendments is defined within the PALL quality system PAQP210.



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 4 of 7

#### LIST OF CONTENTS

1.0	INDEX OF CONFIGURATION ITEMS FOR QB05008	5
2.0	INDEX OF CONFIGURATION ITEMS FOR QB21304	5
3.0	INDEX OF CONFIGURATION ITEMS FOR QB21308	6
4.0	INDEX OF CONFIGURATION ITEMS FOR QB21310	7
5.0	INDEX OF CONFIGURATION ITEMS FOR OB21305	7



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 5 of 7

## 1.0 Index of Configuration Items for QB05008 Issue 1B

Part Number	Issue	Description	Material	Note
QB21304	2	ASSEMBLY SEPERATOR	N/A	N/A
QB21308	2A	ASSEMBLY SCREEN	N/A	N/A
QB21310	2	ASSEMBLY DUCT	N/A	N/A

#### 2.0 Index of Configuration Items for QB21304 Issue 1B

Part Number	Issue	Description	Material	Note
QB21311	1A	DIVIDER SCAVENGE	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21312	2	DIVIDER SCAVENGE	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21313	1A	DIVIDER SCAVENGE	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21314	2	PLATE OUTLET	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21317	1	EJECTOR	GLASS FILLED NYLON	
			PA66	
QB21315	1	DIVIDER	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21318	2	BRACKET	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21316	1A	PLATE INLET	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21329	1	PLATE EJECTOR	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB20578	1	TUBE VORTEX/APS	LNP GRADE MFX-1004-	
			FR-1	
QB19383	2B	TUBE OUTLET	50/50% MIX OF PP 20%	
			GF MFX-1004 FR-1 AND	
			PP STARFLAM U2Z12	
QB21661	1	PLATE EJECTOR	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21662	1	PLATE EJECTOR	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21502	1A	BRACKET MOUNTING	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21323	2	BRACKET PIPE	AL ALLOY L113-T6 X	
			19 SWG (1.0mm)	
QB21510	1A	ANGLE SUPPORT	AL ALLOY L113-T6 X	
_			19 SWG (1.0mm)	
QB21509	1A	ANGLE SUPPORT	AL ALLOY L113-T6 X	
•			19 SWG (1.0mm)	



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 6 of 7

QB21667	1A	BRACKET	STAINLESS STEEL
			AMS5517 19 SWG
			(1.0mm)
QB21683	1	PLATE EJECTOR	AL ALLOY L113-T6 X
			19 SWG (1.0mm)
QB21684	1	PLATE EJECTOR	AL ALLOY L113-T6 X
			19 SWG (1.0mm)
QB21669	1	PLATE EJECTOR	AL ALLOY L113-T6 X
			19 SWG (1.0mm)
QB21668	1	PLATE EJECTOR	AL ALLOY L113-T6 X
			19 SWG (1.0mm)

## 3.0 Index of Configuration Items for QB21308 Issue 2A

Part Number	Issue	Description	Material	Note
QB21817	1	MESH SCREEN	QD3400 SINTERED STAINLESS STEEL MESH 0.4mm DIAMETER WIRE X 1.25mm SQUARE APERTURE	
QB21487	2	STIFFENER PLATE	STAINLESS STEEL AMS5517 19 SWG (1.0mm)	
QB21496	1A	RECEPTACLE	STAINLESS STEEL AMS5517 19 SWG (1.0mm)	
QB21820	1	STIFFENER	STAINLESS STEEL AMS5517 19 SWG (1.0mm)	
QB21828	1	STIFFENER	STAINLESS STEEL AMS5517 19 SWG (1.0mm)	



Document No: CIDB05008

Issue: 1

Issue Date: 04/04/2014

Page 7 of 7

## 4.0 Index of Configuration Items for QB21310 Issue 2

Issue	Description	Material	Note
1	DUCT FWD	AL ALLOY L113-T6 X 19 SWG (1.0mm)	
		(2,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0	
2	DUCT AFT	AL ALLOY L113-T6 X	
		19 SWG (1.0mm)	
1A	DUCT SIDE	AL ALLOY L113-T6 X	
		19 SWG (1.0mm)	
1 Δ	DUCT SIDE	ΔΙ ΔΙΙΟΥΙ113-Τ6 Χ	
	DOCT SIDE	19 SWG (1.0mm)	
2	PLATE SEAL		
		19 S w G (1.0mm)	
2	PLATE SEAL	AL ALLOY L113-T6 X	
		19 SWG (1.0mm)	
	1 2 1A 1A 2	1 DUCT FWD  2 DUCT AFT  1A DUCT SIDE  1A DUCT SIDE  2 PLATE SEAL	1         DUCT FWD         AL ALLOY L113-T6 X 19 SWG (1.0mm)           2         DUCT AFT         AL ALLOY L113-T6 X 19 SWG (1.0mm)           1A         DUCT SIDE         AL ALLOY L113-T6 X 19 SWG (1.0mm)           1A         DUCT SIDE         AL ALLOY L113-T6 X 19 SWG (1.0mm)           2         PLATE SEAL         AL ALLOY L113-T6 X 19 SWG (1.0mm)

#### 5.0 Index of Configuration Items for QB21305 Issue 1

Part Number	Issue	Description	Material	Note
QB21319	1B	PIPE	ST/STL T55/66/67/72/73 10mm	
			OD X 18 SWG (1.2mm)	
OP21220	1B	PIPE	ST/STL T55/66/67/72/73 10mm	
QB21320	1 D	PIPE		
			OD X 18 SWG (1.2mm)	
QB21321	1A	PIPE	ST/STL T55/66/67/72/73 6.35mm	
			OD X 18 SWG (1.2mm)	
			, ,	
QB21666	1A	NOZZLE	BS EN10088-2 1.4401/1.4404	
QB21327	1A	PIPE	ST/STL T55/66/67/72/73 6.35mm	
			OD X 18 SWG (1.2mm)	
QB21328	1A	MANIFOLD	BS EN10088-2 1.4401/1.4404	
QB21345	1A	PIPE	ST/STL T55/66/67/72/73 6.35mm	
			OD X 18 SWG (1.2mm)	